



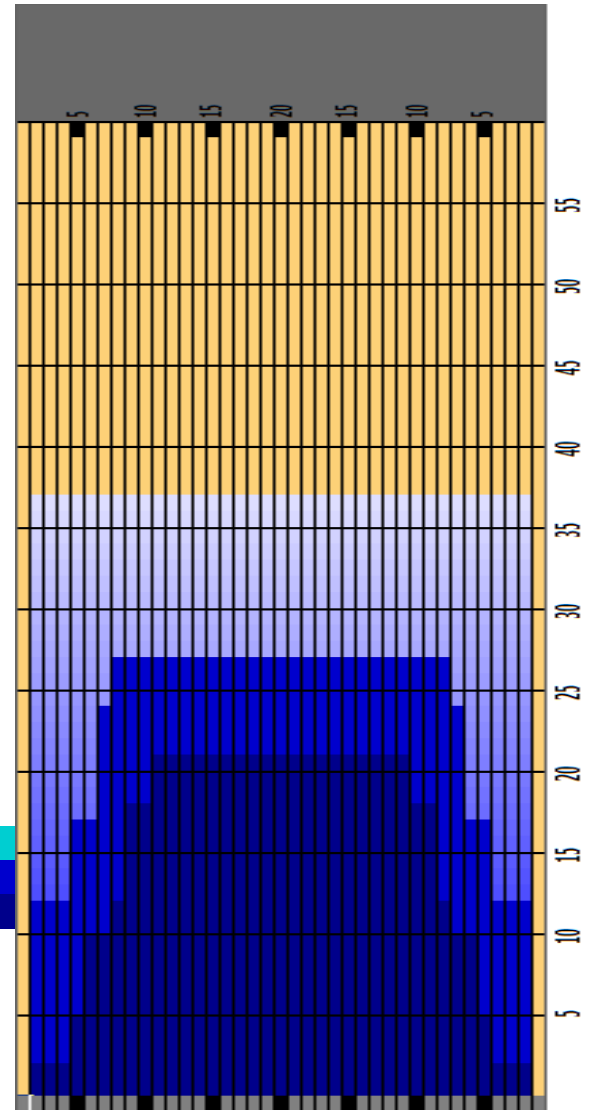
2016 CDYST-37



Oil Pattern Distance	37	Reverse Brush Drop	33	Oil Per Board	Multi ul
Forward Oil Total	12.65 mL	Reverse Oil Total	12.1 mL	Volume Oil Total	24.75 mL
Tank Configuration	Only A	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	50	18	3	74	0.0	2.5	2.5	3700
2	5L	5R	1	50	18	3	31	2.5	5.0	2.5	1550
3	6L	6R	2	50	18	3	58	5.0	10.1	5.1	2900
4	8L	8R	1	50	18	3	25	10.1	12.6	2.5	1250
5	9L	9R	2	50	22	3	46	12.6	18.8	6.2	2300
6	11L	11R	1	50	22	3	19	18.8	21.9	3.1	950
7	2L	2R	0	50	26	3	0	21.9	37.0	15.1	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	3	0	37.0	27.0	-10.0	0
2	8L	8R	1	50	18	3	25	27.0	24.5	-2.5	1250
3	7L	7R	3	50	18	3	81	24.5	16.9	-7.6	4050
4	5L	5R	2	50	18	3	62	16.9	11.8	-5.1	3100
5	2L	2R	2	50	18	3	74	11.8	6.7	-5.1	3700
6	2L	2R	0	50	18	3	0	6.7	0.0	-6.7	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.36	1.06	1	1	1.06	2.36

