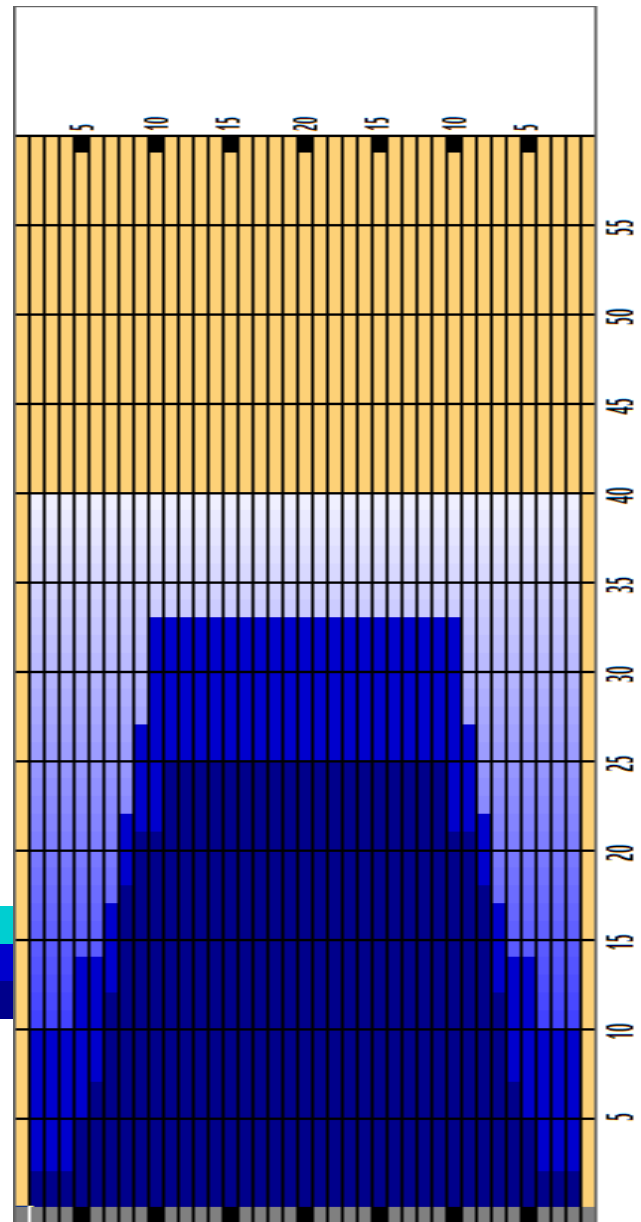


Oil Pattern Distance	40	Reverse Brush Drop	37	Oil Per Board	Multi ul
Forward Oil Total	14 mL	Reverse Oil Total	11.88 mL	Volume Oil Total	25.88 mL
Tank Configuration	Only A	Tank A Conditioner	Ice	Tank B Conditioner	Ice

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	50	18	74	0.0	2.5	2.5	3700
2	5L	5R	1	50	18	31	2.5	5.0	2.5	1550
3	6L	6R	1	50	18	29	5.0	7.5	2.5	1450
4	7L	7R	2	50	18	54	7.5	12.6	5.1	2700
5	8L	8R	2	50	22	50	12.6	18.8	6.2	2500
6	9L	9R	1	50	22	23	18.8	21.9	3.1	1150
7	11L	11R	1	50	22	19	21.9	25.0	3.1	950
8	2L	2R	0	50	22	0	25.0	40.0	15.0	0

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	45	22	0	40.0	33.0	-7.0	0
2	10L	10R	2	45	22	42	33.0	26.8	-6.2	1890
3	9L	9R	2	45	18	46	26.8	21.7	-5.1	2070
4	8L	8R	2	45	18	50	21.7	16.6	-5.1	2250
5	7L	7R	1	45	18	27	16.6	14.1	-2.5	1215
6	5L	5R	2	45	14	62	14.1	10.2	-3.9	2790
7	2L	2R	1	45	14	37	10.2	8.3	-1.9	1665
8	2L	2R	0	45	14	0	8.3	0.0	-8.3	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.42	1.11	1	1	1.11	3.42

