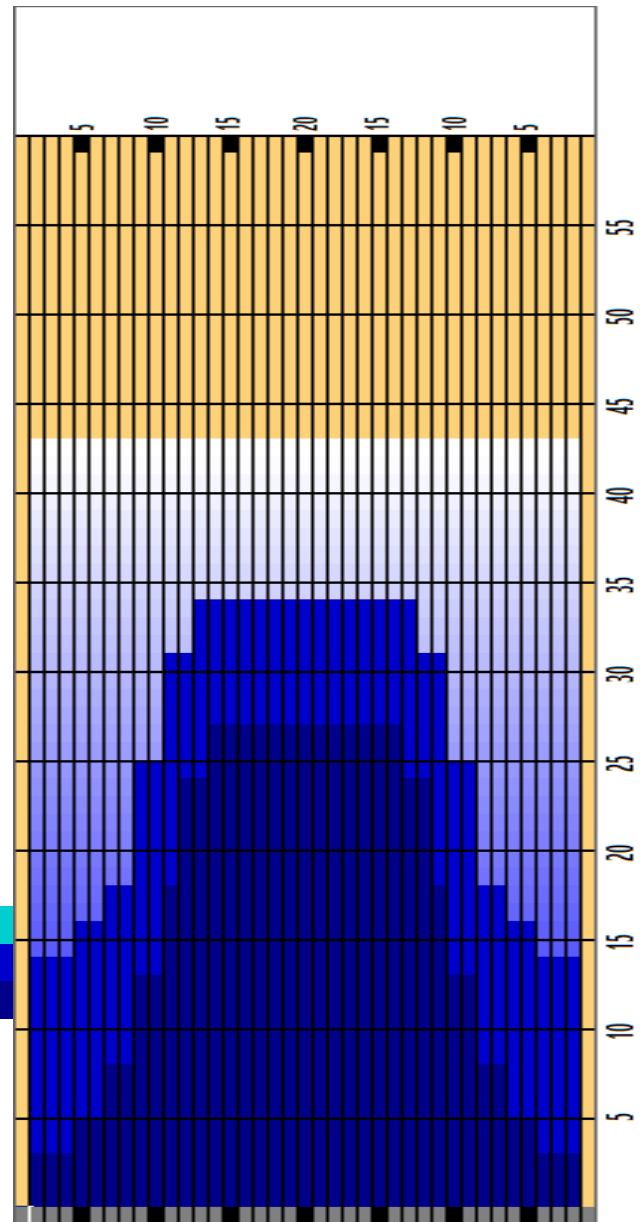


Oil Pattern Distance	43	Reverse Brush Drop	38	Oil Per Board	46 ul
Forward Oil Total	13.8 mL	Reverse Oil Total	10.626 mL	Volume Oil Total	24.426 mL
Tank Configuration	Only A	Tank A Conditioner	ICE	Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	111	0.0	3.9	3.9	5106
2	5L	5R	1	14	3	31	3.9	5.8	1.9	1426
3	7L	7R	1	18	3	27	5.8	8.3	2.5	1242
4	9L	9R	2	18	3	46	8.3	13.4	5.1	2116
5	11L	11R	2	18	3	38	13.4	18.5	5.1	1748
6	12L	12R	2	22	3	34	18.5	24.7	6.2	1564
7	14L	14R	1	22	3	13	24.7	27.8	3.1	598
8	2L	2R	0	22	3	0	27.8	43.0	15.2	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	43.0	34.0	-9.0	0
2	13L	13R	1	22	3	15	34.0	30.9	-3.1	690
3	11L	11R	2	22	3	38	30.9	24.7	-6.2	1748
4	9L	9R	2	22	3	46	24.7	18.5	-6.2	2116
5	7L	7R	1	18	3	27	18.5	16.0	-2.5	1242
6	5L	5R	1	18	3	31	16.0	13.5	-2.5	1426
7	2L	2R	2	14	3	74	13.5	9.6	-3.9	3404
8	2L	2R	0	14	3	0	9.6	0.0	-9.6	0



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance        NA            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 280 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.18	1.48	1.01	1.01	1.48	3.18

